



Technical Data

Input Voltage	AC 400V +/-15% - 50/60 Hz	
I _{eff} (A)	TIG 10	MMA 12.4
Input Power (kVA)	14	
Current Range (A)	TIG 10 - 315	MMA 10 - 270
Duty Cycle @ 40°C	TIG 315A @ 30%	MMA 270A @ 30%
No-Load Voltage (V)	73 (12.4V - VRD)	
Efficiency (%)	85	
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	566 x 224 x 405	
Weight (Kg)	25.5	



Key Features

- TIG AC/DC with digital control
- program memory storage up to 50 sets of data
- Microprocessor control of a wide range of functions
- Square, Triangular, Sine, Mixed Wave
- Multi wave options on AC
- Variable AC frequency
- Remote control interface
- VRD function
- Intelligent fan and cooler control
- Excellent welding characteristics

Package Includes

Inverter power source, TIG torch & adaptor, Gas regulator, Work return lead and clamp, Operating instructions, 5 year warranty*



* 5 year warranty subject to product registration